

**Work Order ID 61478**

Thursday, August 26, 2010 2:41:13 PM



Page 1

Item ID: D350-749-015

Accept



Setup Start



Revision ID:

Stop



Item Name: Low to High Gear Conversion

Start Date: 8/26/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 9/6/2010 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

Date: 10-5-24

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

Draw Nbr

Revision Nbr

N/A

Rev B

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP350-749-015 CHG 001 "NO DART  
ARC OR C OF C REQUIRED"

8/10/12

BG 10-10-12

110

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

10/10/12 (12)

120

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

8/10/12

(12)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**Work Order ID 61478**

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Item ID: D350-749-015

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Item Name: Low to High Gear Conversion

Start Date: 8/26/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 9/6/2010 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 	Packaging	0.00							
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-749-015 <input type="checkbox"/> Location: _____ <input type="checkbox"/> PPP Rev: _____ <input type="checkbox"/> "NO DART ARC OR C OF C REQUIRED" <input type="checkbox"/> **ATTN: ALL ORIGINAL EUROCOPTER ARC AND <input type="checkbox"/> TAGS TO BE SHIPPED WITH KIT**								
140 	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

10/10/13

10/10/13   
MF 10-10-13

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

Thursday, August 26, 2010 2:41:18 PM

Page 1

Work Order ID: 61478

Parent Item: D350-749-015

Parent Item Name: Low to High Gear Conversion

Start Date: 8/26/2010

Required Date: 9/6/2010

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A New Issue 08-02-14 DD verified by: LL

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

22201TK060070X  
SCREW

No

120

Each

6.0000

2

2

Location

Loc Qty

Loc Code

ST367

6

111473

6

22201TK080018X  
SCREW

No

120

Each

0.0000

2

2

23112TK080X  
WASHER

No

120

Each

2.0000

2

2

Location

Loc Qty

Loc Code

ST367

2

115508

2

350A41-1088-20  
STRIP, CHAFING, UPPER

No

120

Each

12.0000

4

4

Location

Loc Qty

Loc Code

ST

12

115359

12

350A41-1089-20  
STRIP, CHAFING, LOWER REAR

No

120

Each

6.0000

2

2

Location

Loc Qty

Loc Code

ST

6

115359

6

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

Thursday, August 26, 2010 2:41:18 PM

Page 2

Work Order ID: 61478

Parent Item: D350-749-015

Parent Item Name: Low to High Gear Conversion

Start Date: 8/26/2010

Required Date: 9/6/2010

Start Qty: 1.00

Required Qty: 1.00

350A41-1090-20

Purchased

No

120

Each

6.0000



STRIP, CHAFING, LOWER FRONT

Location

Loc Qty

Loc Code

ST

6

115359

6

No

120

Each

0.0000

350A41-1092-22

Purchased



HALF CLAMP

ASNS2320BH120N

Purchased

No

120

Each

4.0000



NUT

Location

Loc Qty

Loc Code

ST368

4

115307

4



2  
10/10/12 sf

2  
4  
M115613 10/10/12 sf

2  
10/10/12 sf

2

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Shop Packet Print

Page 2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



REFERENCE

B

Qty -011	Qty -013	Qty -015	Part Number	Description
X			D350-749-011	LANDING GEAR KIT HIGH, AERAZUR / APICAL CYLINDRICAL FLOAT COMPATIBLE
	X		D350-749-013	LANDING GEAR KIT HIGH, AIRCRUISER / APICAL TRI-BAG FLOAT COMPATIBLE
		X	D350-749-015*	STANDARD TO HIGH GEAR CONVERSION KIT
1	1		D350-748-101	CROSSTUBE INSTALLATION, AS 350/355 HIGH FWD
1	1		D350-748-201	CROSSTUBE INSTALLATION, AS 350/355 HIGH AFT
1			D350-636-011	SKIDTUBE INSTALLATION, LH, STD AERAZUR/APICAL CYLINDRICAL FLOAT COMPATIBLE
1			D350-636-012	SKIDTUBE INSTALLATION, RH, STD AERAZUR/APICAL CYLINDRICAL FLOAT COMPATIBLE
	1		D350-636-013	SKIDTUBE INSTALLATION, LH AIRCRUISER/APICAL TRI-BAG FLOAT COMPATIBLE
	1		D350-636-014	SKIDTUBE INSTALLATION, RH AIRCRUISER/APICAL TRI-BAG FLOAT COMPATIBLE
		4	350A41-1088-20	STRIP, CHAFING, UPPER
		2	350A41-1090-20	STRIP, CHAFING, LOWER, FRONT
		2	350A41-1089-20	STRIP, CHAFING, LOWER, REAR
		4	350A41-1092-22	HALF, CLAMP
		2	22201TK080018X	SCREW
		2	23112TK080X	WASHER
		2	ASN52320BH120N	NUT
		2	22201TK060070X	SCREW

CUSTOMERS REQUESTING THE ARMOR SHIELD OPTION ON CROSSTUBES SHOULD ORDER THE ABOVE CROSSTUBE/LANDING GEAR KITS WITH AN "A" EXTENSION.

I.E. D350-748-101 CROSSTUBE WITH ARMOR SHIELD = D350-748-101A  
D350-749-011 LANDING GEAR WITH ARMOR SHIELD = D350-749-011A

\*ADDITIONAL PARTS ARE REQUIRED WHEN SWITCHING FROM STANDARD TO HIGH GEAR ON AS350/355 AIRCRAFT. CUSTOMERS WHO ARE SWITCHING FROM STANDARD TO HIGH GEAR CAN PROCURE THE D350-749-015 CONVERSION KIT.

RELEASED  
08.02.12

B	ADD D350-749-015 KIT FOR STANDARD TO HIGH GEAR CONVERSION	PH	08.02.08
A	NEW ISSUE	CP	06.09.07
REV.	DESCRIPTION	BY	DATE
DESIGN	97	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	PL		
CHECKED	JK	DRAWING NO.	REV. B
MFG. APPR.	N/A	D350-749	SHEET 1 OF 1
APPROVED	TH	TITLE	SCALE
DE APPR.	TH	LANDING GEAR KITS	NTS
DATE	08.02.08	COPYRIGHT © 2006 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	